Tool Slot #1	Tool Slot #1	Tool Slot #1	Tool Slot #1	Tool Slot #50	Tool Slot #50	Tool Slot #50	Tool Slot #50
Cassette SI#	Pre Scan	Post Scan	Adders	Cassette SI#	Pre Scan	Post Scan	
Slot 1	80	135	55	Slot 50	70	23	-47
Slot 1	72	390	288	Slot 50	61	114	53
Slot 1	75	260	195	Slot 50	136	203	67
Slot 1	90	298	208	Slot 50	76	106	
Slot 1	134	206	72	Slot 50	148	179	31
Slot 1	84	223	139	Slot 50	143	166	23
Slot 1	83	195	112	Slot 50	148	162	14
Slot 1	113	1087	974	Slot 50	101	1002	900
Slot 1	124	428		Slot 50	124	274	150
Slot 1	152	1215		Slot 50	116	209	93

FIG._1

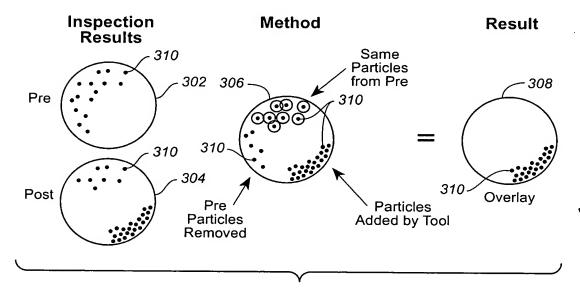
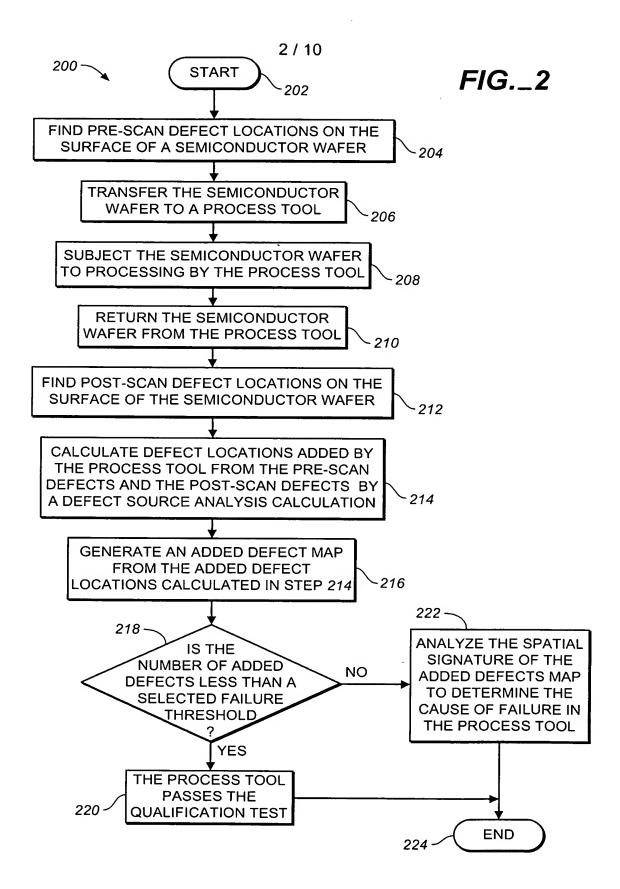
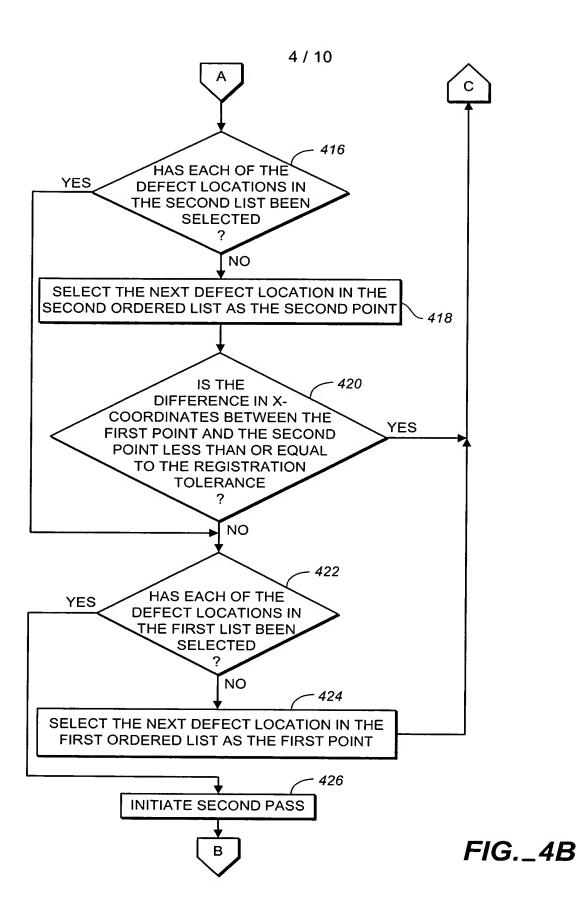
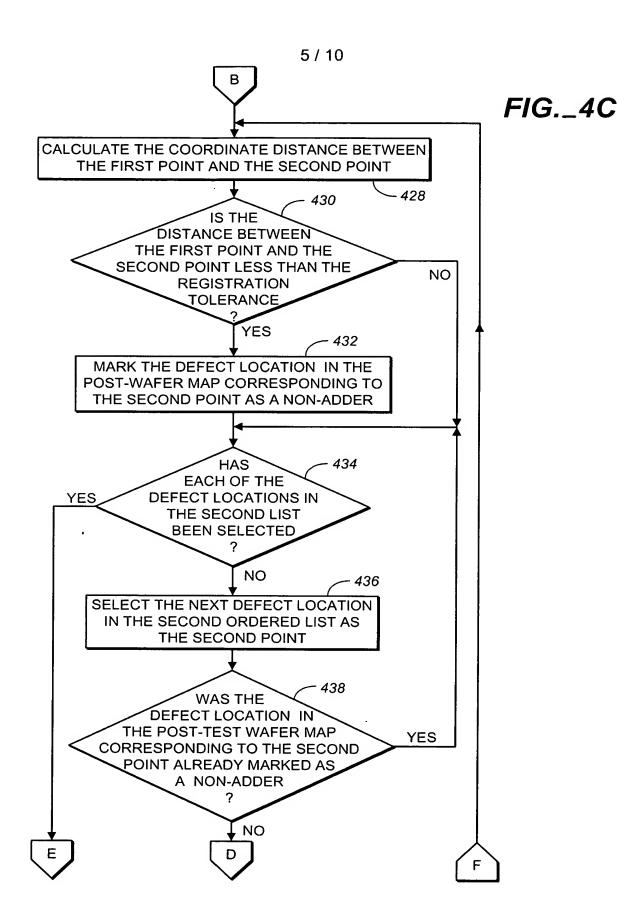
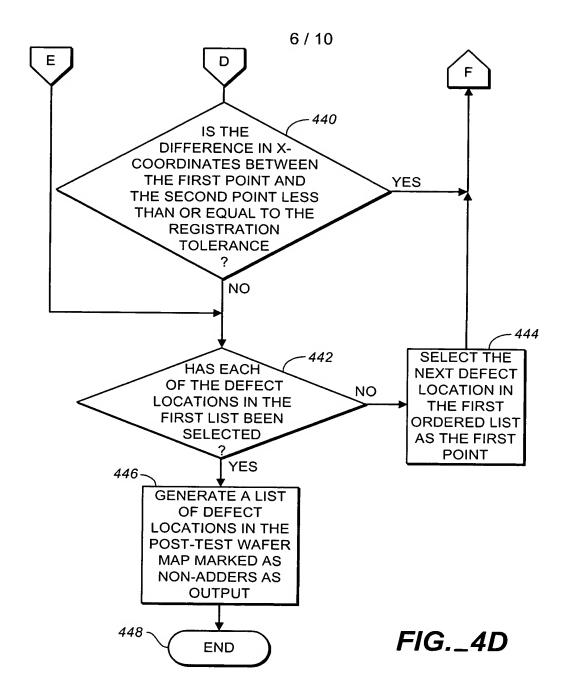


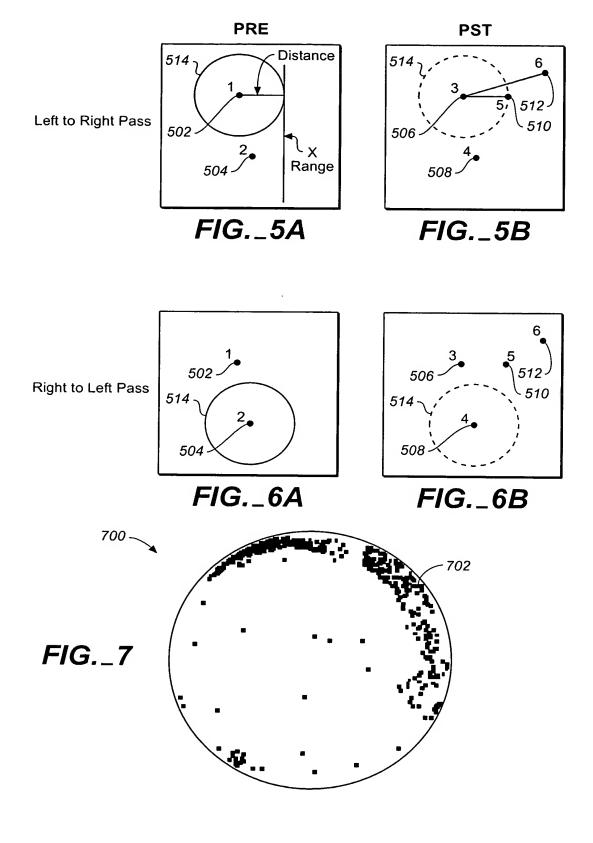
FIG._3

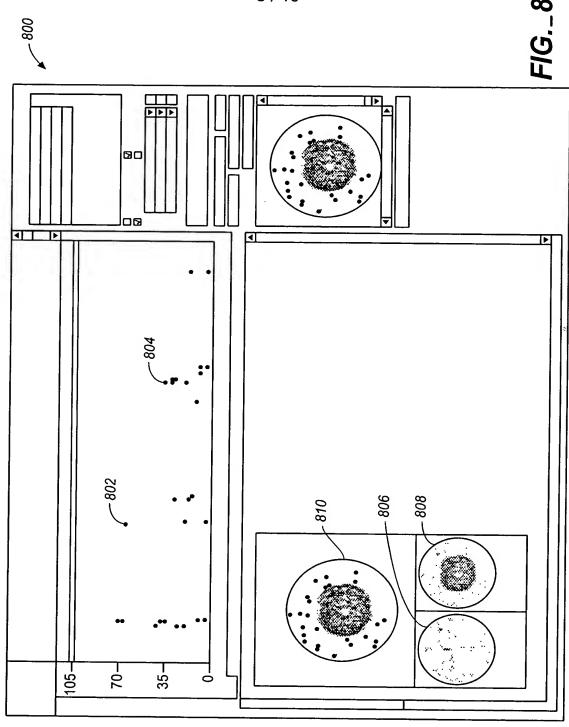


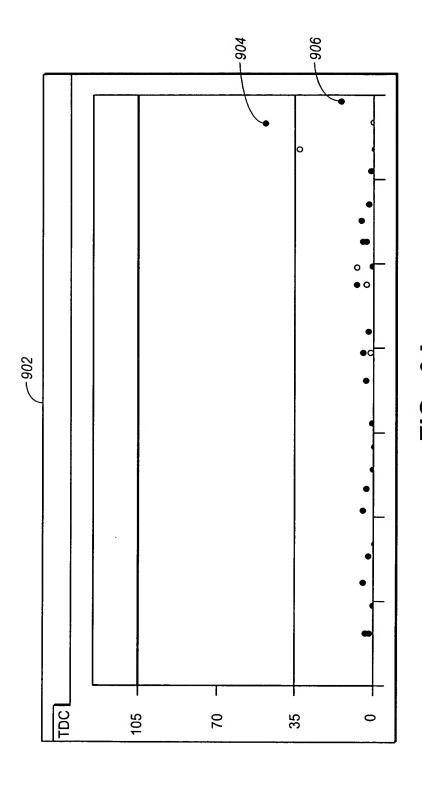












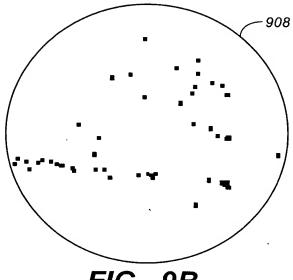


FIG._9B

